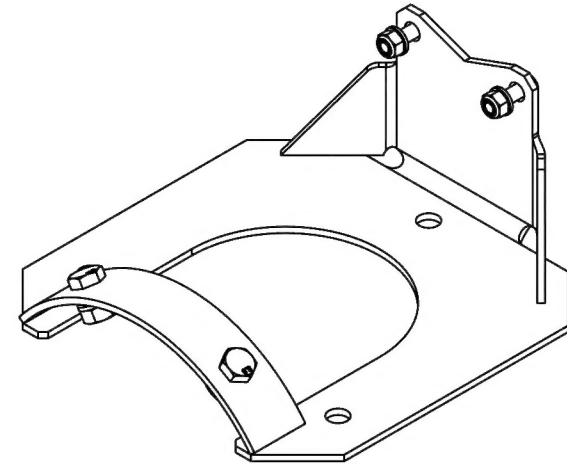
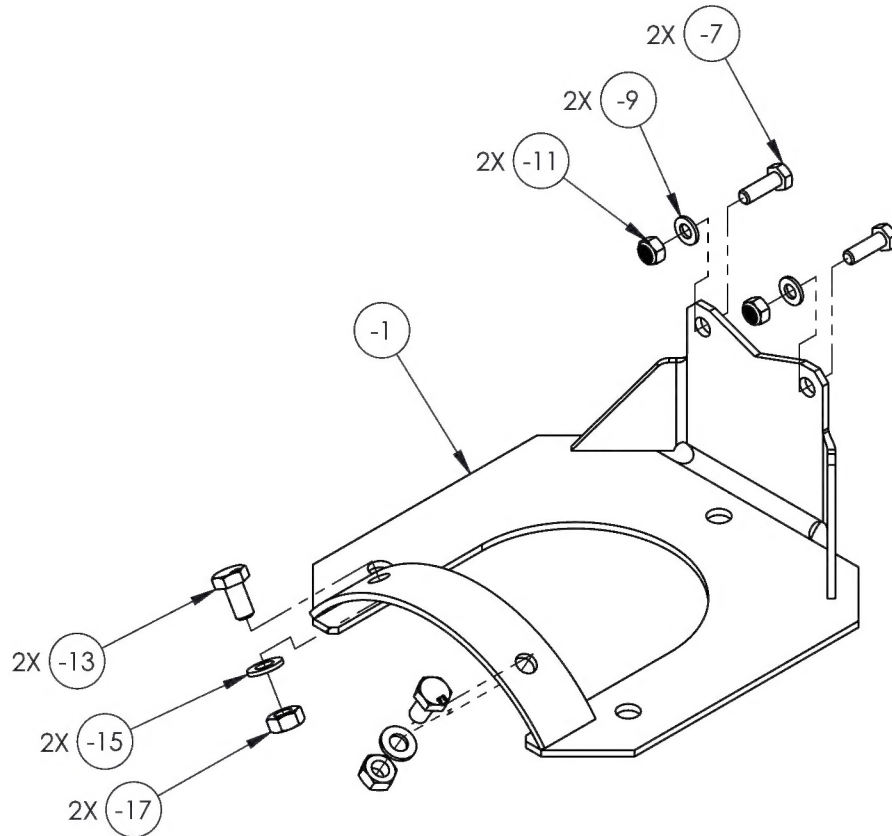


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	7/15/2015	DPD	JAG



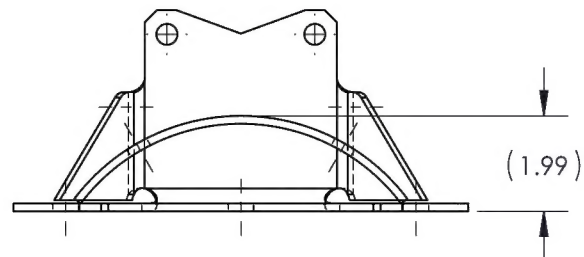
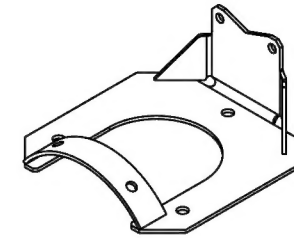
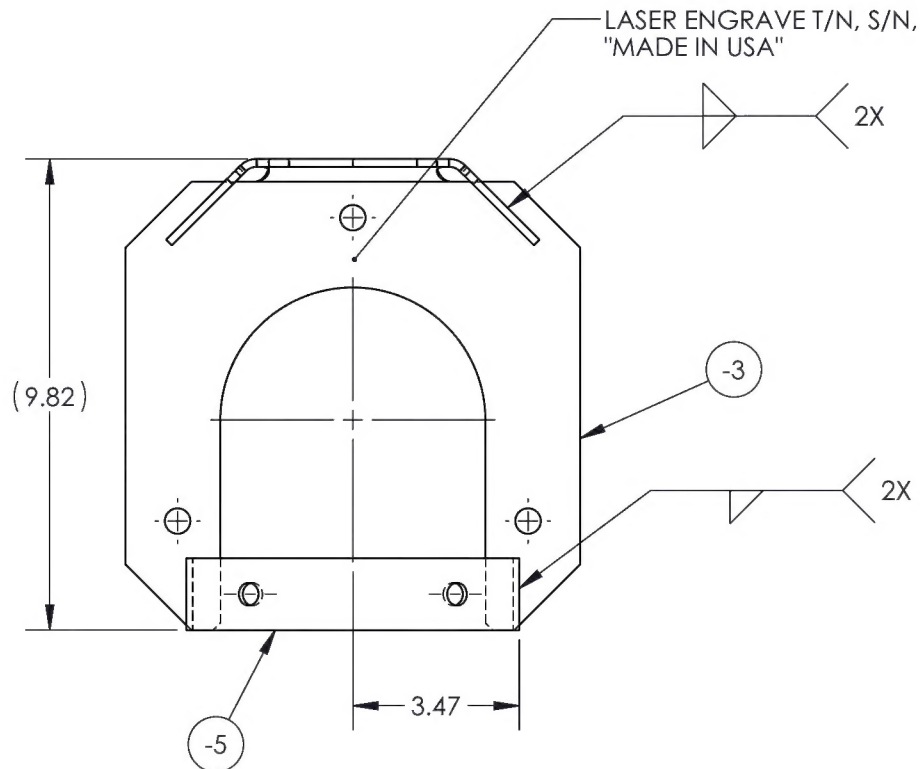
NOTE:  
REF. EUROCOPTER T/N: 350A91-3300-00.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE WELDMENT			2
			-3	1	BASE	1018/1020		3
			-3A		BASE FLAT PATTERN			4
			-5	1	BRACE	1018/1020		5
		B/O	-7	2	HEX HEAD CAP SCREW	STEEL	M8 X 1.25 X 25mm (MCMASTER-CARR #91280A534)	1
		B/O	-9	2	WASHER	STEEL	M8 (MCMASTER-CARR #91166A270)	1
		B/O	-11	2	HEX LOCK NUT	STEEL	M8 X 1.25 (MCMASTER-CARR #90576A117)	1
		B/O	-13	2	HEX HEAD CAP SCREW	STEEL	M10 X 1.5 X 20mm (MCMASTER-CARR #91280A626)	1
		B/O	-15	2	WASHER	STEEL	M10 (MCMASTER-CARR #91166A280)	1
		B/O	-17	2	HEX NUT	STEEL	M10 X 1.5 (MCMASTER-CARR #90591A171)	1

<b>DART</b> AEROSPACE	
TITLE <b>TOOL, BASE TGB</b>	
DWG NO. <b>RBE350A91-3300-00</b>	REV <b>1</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: <b>DUERFELDT</b> APPROVED <i>J Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE <b>1:4</b>	DATE <b>3/20/2015</b>
SHEET 1 OF 5	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

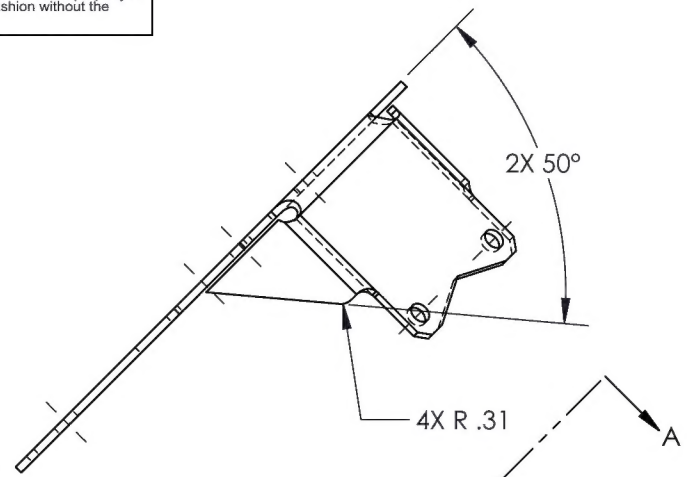
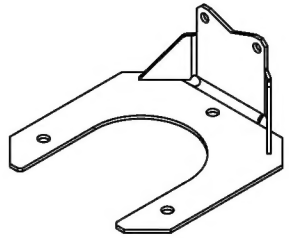


(1)  
BASE WELDMENT

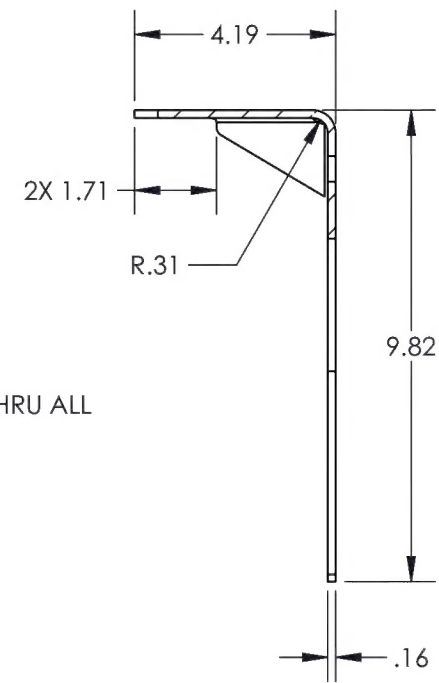
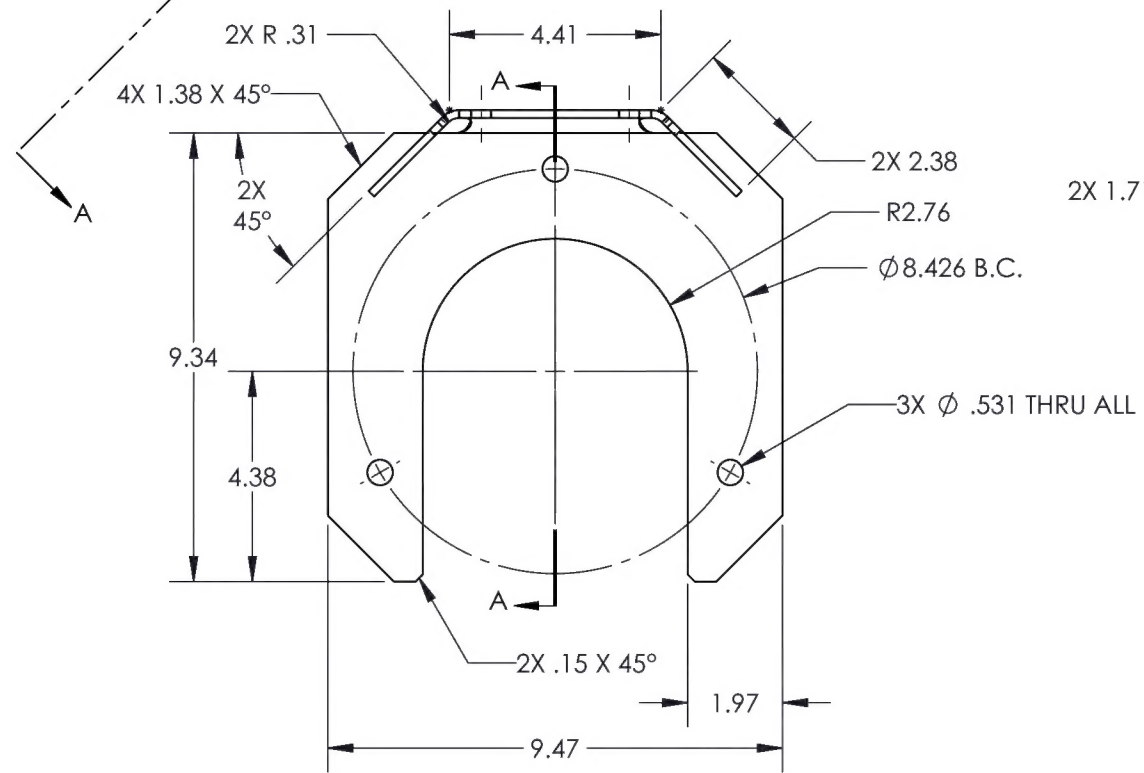
<b>DART</b> AEROSPACE	
TITLE TOOL, BASE TGB	
DWG NO. RBE350A91-3300-00-1	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: DUERFELDT APPROVED <i>J Gilbert</i> HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538 USED ON MODEL EUROCOPTER AS350
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 3/20/2015
SHEET 2 OF 5	

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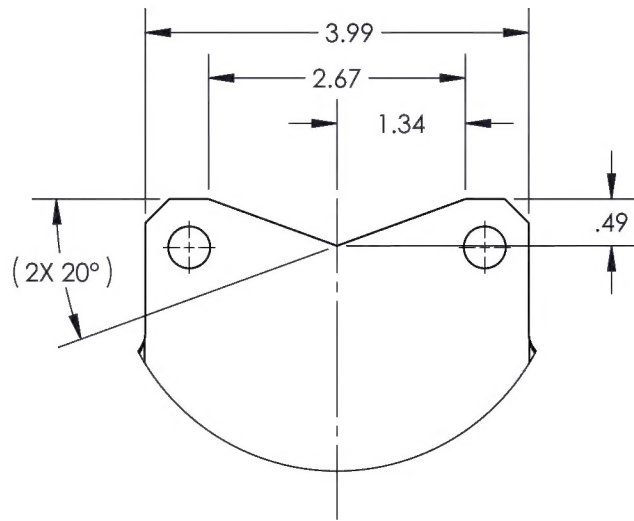
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



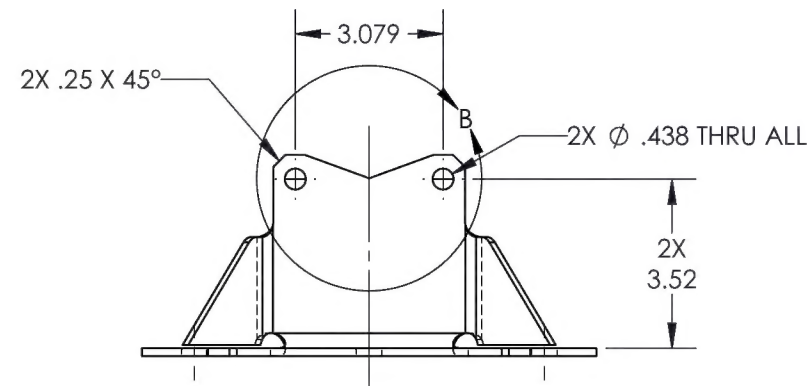
VIEW A-A



SECTION A-A



DETAIL B  
SCALE 1 : 2

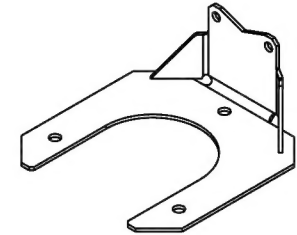
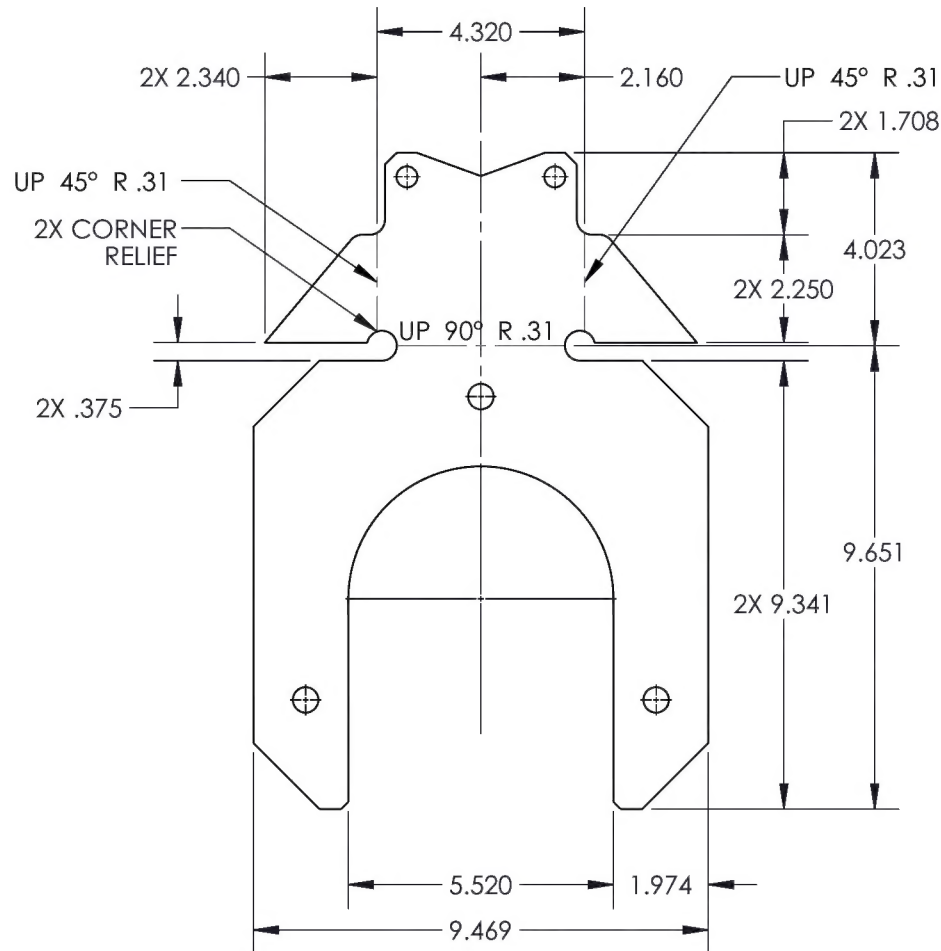


③  
BASE

DART AEROSPACE			
TITLE		TOOL, BASE TGB	
DWG NO.		RBE350A91-3300-00-3	REV 1
MAT'L 1018/1020		DRAWN BY: DUERFELDT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>J. Gilbert</i>	
.XXX ± .010		FRACTIONS ± 1/8	
.XX ± .03		ANGLES ± 5°	
.X ± .1		SEE -1 WELDMENT	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		EUROCOPTER AS350	
SCALE	1:4	DATE	3/20/2015
		SHEET 3 OF 5	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



FLAT PATTERN  
DIMENSIONS FOR REFERENCE ONLY

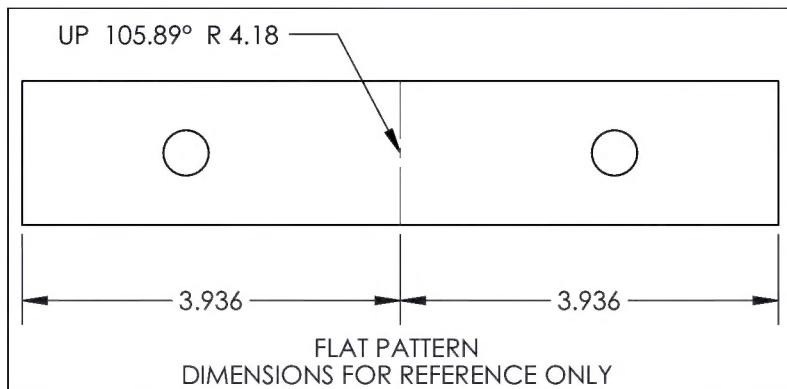
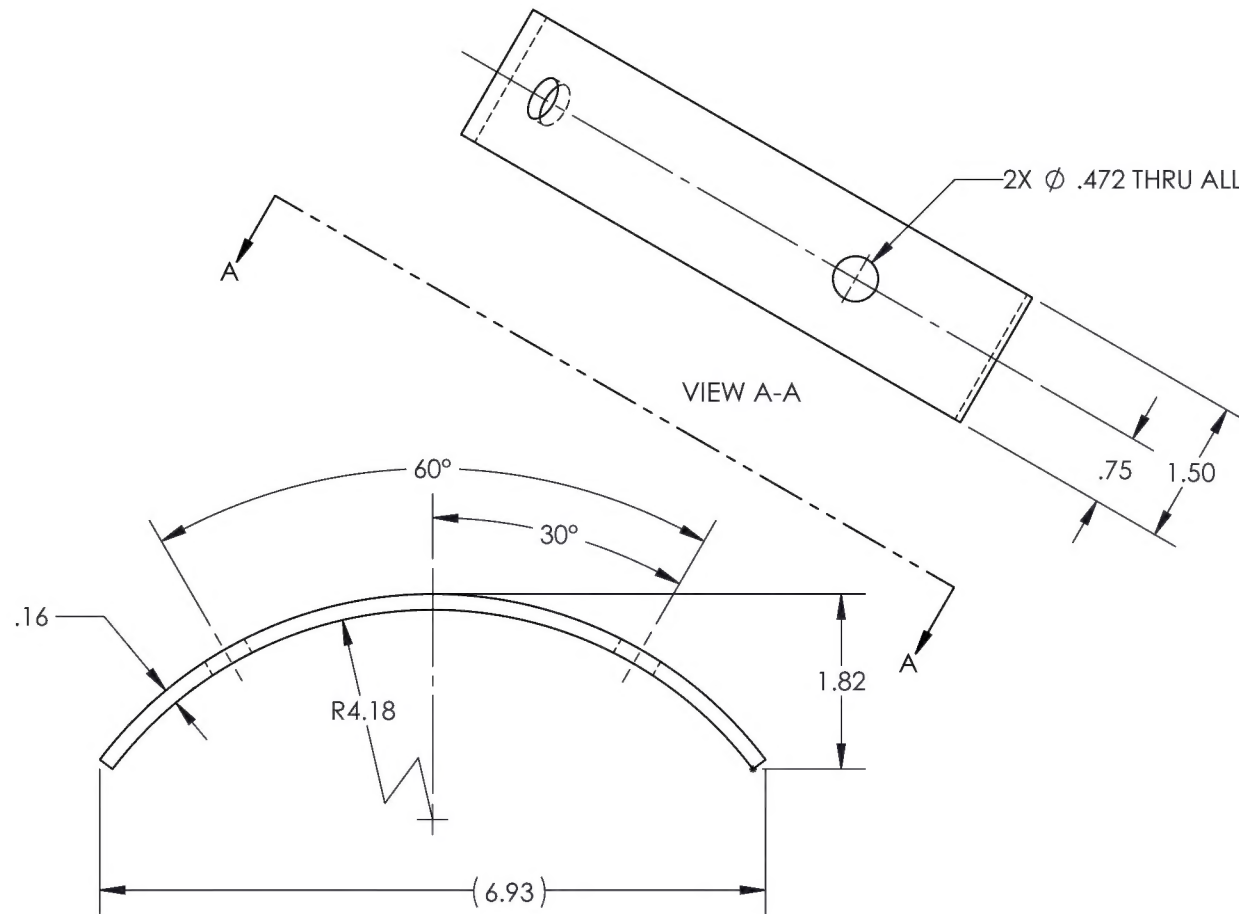
(-3A)

BASE FLAT PATTERN

<b>DART</b> AEROSPACE	
TITLE TOOL, BASE TGB	
DWG NO. RBE350A91-3300-00-3A	REV 1
MAT'L 1018/1020	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .010	HEAT TREAT
.XX ± .03	FINISH SEE -1 WELDMENT
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	EUROCOPTER AS350
SCALE 1:4	DATE 3/20/2015
	SHEET 4 OF 5

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



(-5)  
BRACE

<b>DART</b> AEROSPACE	
TITLE TOOL, BASE TGB	
DWG NO. RBE350A91-3300-00-5	REV 1
MAT'L 1018/1020	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 3/20/2015
SHEET 5 OF 5	